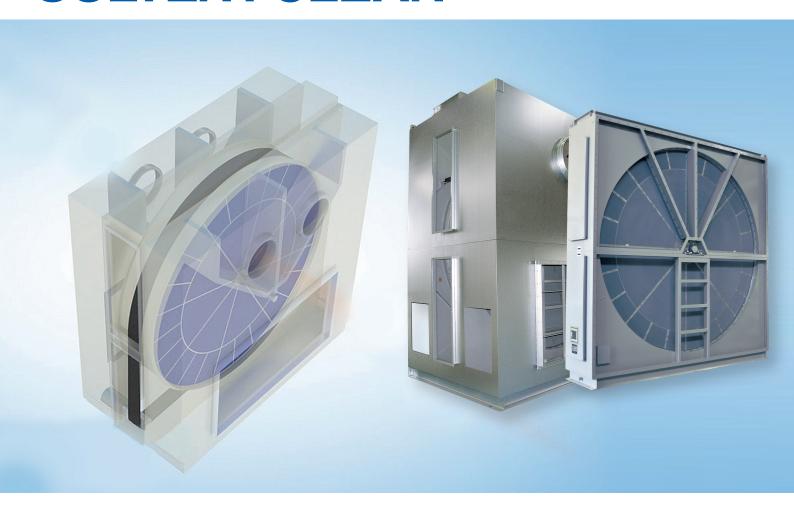
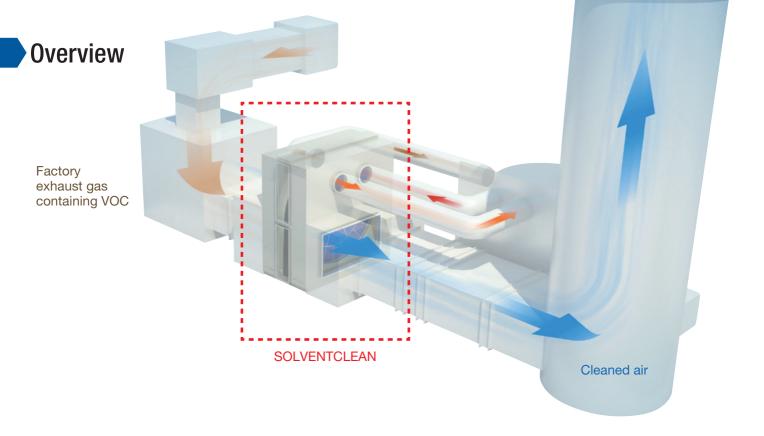
TOMBOTM **BRAND**

SOLVENT CLEAN TO





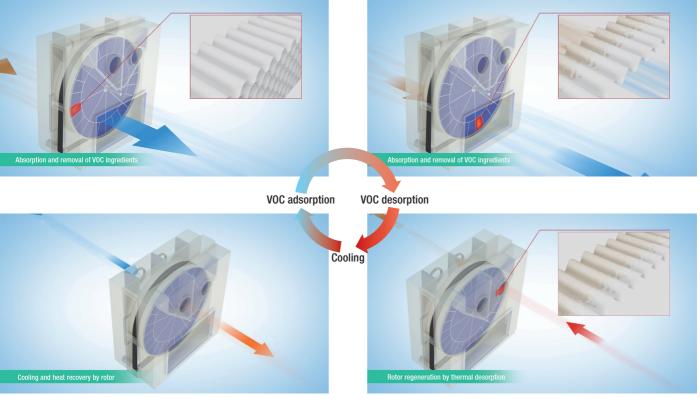


These days, with atmospheric pollution becoming a problem of global proportions, emission regulation of VOC⁽¹⁾ is being strengthened and interest in VOC processing technologies is increasing.

Up till now, when processing exhaust gases in large air volumes containing low concentrations of VOC, large-scale equipment has been required, greatly increasing both initial and running costs.

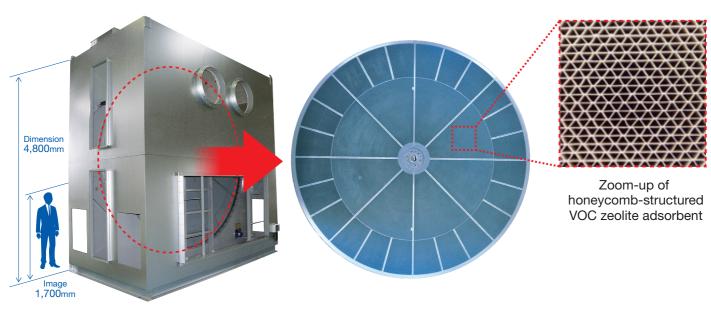
By using SOLVENTCLEAN, exhaust gases in large air volumes containing low concentrations of VOC, which have caused difficulties in the past, can be concentrated into low air volumes with high concentrations and, by combining SOLVENTCLEAN with existing (oxidization method, recovery method, etc.) processing equipmentes, efficient processing of exhaust gases containing VOC has become possible.

Note(1) VOC : volatile organic compound



^{*&}quot;TOMBO" is registered trademark or trademark of NICHIAS Corporation.

^{*} Names with a TM symbol are trademarks of NICHIAS Corporation.



SOLVENTCLEAN

VOC concentration rotor

Structure	Honeycomb structure
Adsorbent	High performance hydrophobic zeolite
Standard desorption temperature	180 – 200°C
Temperature for high temperature desorption function (as option)	300°C

Features

Can provide a low operation cost

SOLVENTCLEAN is suitable for a large airflow volume and low concentration of exhausted gas removal, and can save the operation cost for whole VOC removal system.

Can provide high VOC removal efficiency

99% of VOC removal efficiency can be achieved.

Can provide high concentration ratio

Increase of VOC concentration in the exhaust gases multiplied by 3 to 30 times is the service available. (Normally the concentration limit is 1/4 of LEL [lower explosion limit] as standard design guideline.)

Can provide low pressure loss

Due to the usage of honeycomb-structured adsorbent, pressure loss is low and large airflow volume of VOC exhausted air is removal with minimizing the increase of operation power in the process fan.

Can provide the continuous removal for VOC

Since SOLVENTCLEAN uses a continuous desorption by unique rotation technique, the removal efficiency is relatively stable in comparison with traditional batch type concentration, and is not fluctuated.

Can remove high boiling point of VOC

Solventclean is suitable for a large airflow volume and low concentration exhausted gas remova. It can save the operation cost for whole system.

Incombustible

All raw materials for which the rotor is constructed are inorganic and the rotor is uncombustible.

Maintenance is easy

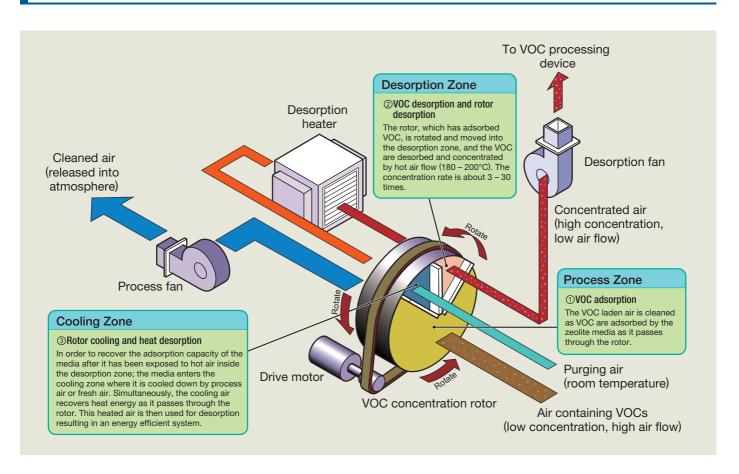
Since the construction of the rotor is simple, maintenance is easy.

	VOO			Rotor Type		
	voc	HZ-AM	HZ-BM	HZ-BO	HZ-XM,XO	HZ-BX
	Toluene	В	Α	Α	В	Α
Aromatic compounds	Xylene	Α	С	С	Α	В
Aromatic compounds	Tri methyl benzene	Α	D	D	Α	С
	Styrene	D	Α	D	D	D
	Acetone	С	В	В	В	В
Ketones	MEK	В	Α	Α	Α	Α
Retories	MIBK	В	Α	Α	Α	Α
	Cyclohexanone	Α	С	Α	Α	В
	Ethyl acetate	В	Α	Α	Α	Α
Esters	Butyl acetate	В	Α	Α	Α	Α
	PGMEA	В	Α	Α	Α	Α
	Methanol	С	С	С	С	С
Alcohols	Ethanol	С	В	Α	В	В
AICOHOIS	IPA	С	В	Α	В	В
	Butanol	В	Α	Α	Α	Α
	Naphtha ⁽¹⁾	В	С	С	В	В
	NMP	Α	В	В	В	В
Others	DCM	D	В	С	С	С
Others	DMSO	Α	В	В	Α	В
	HMDS	Α	D	D	Α	В

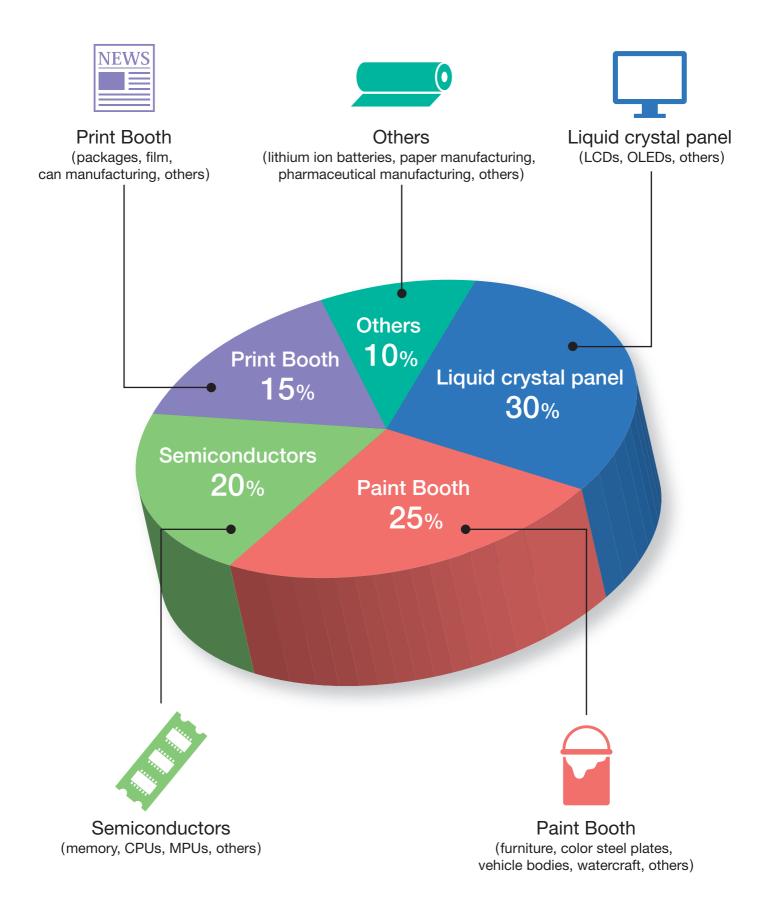
Performance: A (excellent), B (good), C (possible), and D (not possible)

Note(1): Boiling point less than 200°C

Basic System



Sales Performance



Number of supplied SOLVENTCLEAN: more than 3,000 (as of Oct, 2023)

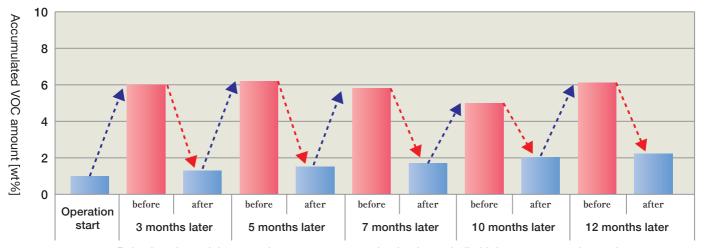
High Temperature Desorption System

■Features

A system that periodically conducts a "300°C desorption operation (high temperature desorption operation)" to desorb accumulated high boiling point substances and prolong the life of the rotor. The 300°C compatible sealing material is a mechanism that is unique to Nichias.

Usage results

Purposes: Semiconductor and liquid crystal panel production line exhaust gases, photogravure print drying exhaust gases, chemical production line exhaust gases, etc.



Behavior of remaining organic matter amount reduction by periodic high temperature desorption

Measurement organization: NICHIAS

*These are measured values and not guaranteed values



Precautions regarding use

This system is for eliminating organic matter that has accumulated on the concentration rotor, not for recovery of the rotor to its original state.

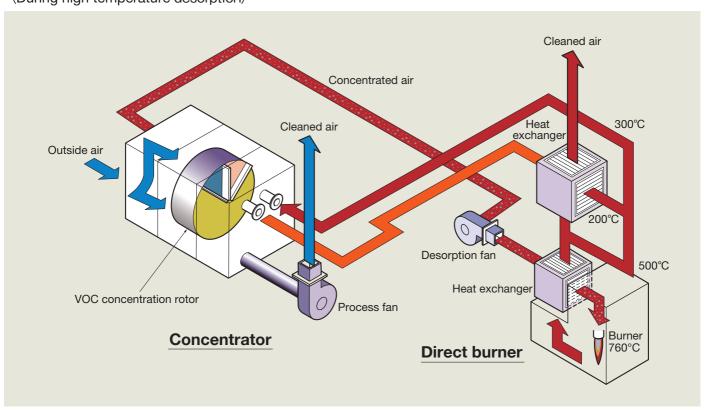
The necessity for a mist filter (activated carbon etc.) to be installed at the stage prior to the concentration rotor is fundamental.

If ingredients that cannot be eliminated by high temperature desorption (generation temperature of 300°C) are included, the concentration rotor does not recover. Also, this system cannot respond to all substances with a boiling point of or below 300°C.

There are cases where this system cannot be applied, depending on conditions (such as large amounts of high boiling point materials etc.).

The desorption outlet temperature rises to about 250°C, therefore it is necessary to select ducts, sealing materials, and fans that are suitable for that temperature.

(During high temperature desorption)





Examples of Combinations of Concentrators with Various Systems

Concentrator with oxidization system

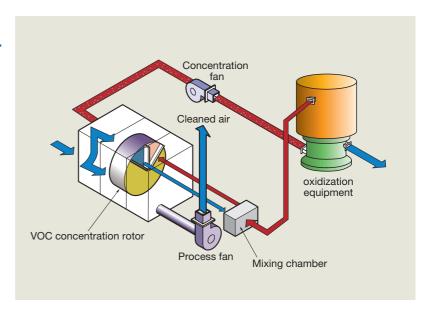
After low concentration, high flow amount air containing VOC is converted to high concentration, low flow amount air by the concentrator, it is oxidation decomposed in a oxidization equipment.

Features

- The oxidization equipment is small due to the concentration process, reducing overall cost and space.
- The amount of fuel consumption of the oxidization equipment can be reduced due to the concentration process (the desorption heat source of the concentrator uses the oxidization exhaust gas).

Application

- Paint Booth
- Print line local ventilation
- Coating zone ventilation



Concentrator with cooling recovery system

After low concentration, high flow amount air containing VOC is converted to high concentration, low flow amount air by the concentrator, it is recovery processed by a cooling recovery equipment.

Features

- It can be operated at a cooling temperature close to room temperature.
- 2. It can be operated when the processing air is in low concentrations.
- The combination of concentration and cooling makes purification of 90% and higher possible by concentration recycling (using cooling recovery alone, the exhaust concentration is several hundreds of ppm).

Application

Lithium ion battery production

desorption heater Desorption fan Process fan Recovery NMP tank Heat exchanger

Concentrator with adsorption recovery system

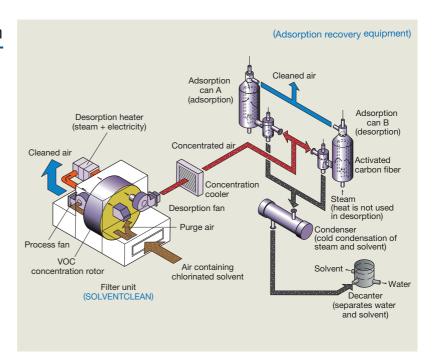
After low concentration, high flow amount air containing VOC is converted to high concentration, low flow amount air by the concentrator, it is recovery processed by an adsorption recovery equipment.

■Features

- The adsorption recovery equipment is small due to the concentration process, reducing overall cost and space.
- The efficiency of the adsorption recovery equipment is increased due to the concentration process, enabling improvement in VOC recovery efficiency and reduced overall energy consumption.

Applied solvents

- Processing of exhaust gases containing chlorinated solvents (methylene chloride etc.)
- e.g. processing of cleaning process exhaust gas
- Adsorption recovery device backup (addition of concentrator)
 - e.g. post-adsorption exhaust gas cleaning process



Specifications

$\textbf{Concentrator with oxidization system} \ (\textbf{concentration rotor, air seal, operating section, plenum chamber, and duct entrance})$

Type (SCB-)	Process air flow amount (Nm³/min) ⁽¹⁾	Dimensions (mm) ⁽²⁾ Length × width × height (L×W×H)	Estimated weight (tons) ⁽²⁾
1220	~200	2100 × 1550 × 1650	1.2
1525	180~300	2100 × 1850 × 1950	1.5
1740	250~400	2100 × 2050 × 2150	1.6
1940	350~500	2100 × 2250 × 2350	1.7
2190	450~600	2100 × 2500 × 2600	2.6
2450	550~750	2100 × 2800 × 2925	3.0
2650	650~900	2100 × 3000 × 3125	3.5
2950	850~1100	2100 × 3300 × 3525	4.0
3250	1000~1300	2100 × 3600 × 3850	4.6
3550	1200~1600	2100 × 3900 × 4150	5.2
3850	1400~1900	2100 × 4200 × 4450	5.8
4200	1700~2300	2100 × 4550 × 4800	7.0
4500	2000~2500	2100 × 4850 × 5100	8.2



Note(1): The process air flow amount and concentrated air flow amount vary depending on the usage conditions.

Note (2): Dimensions and weight may be changed without notice.

Solvent concentration cassette (concentration rotor, air seal, and operating section)

Type (SCC-)	Process air flow amount (Nm³/min) ⁽¹⁾	Dimensions (mm) ⁽²⁾ Length × width × height (L × W × H)	Estimated weight (tons) ⁽²⁾
1220	~200	840 × 1550 × 1650	0.8
1525	180~300	840 × 1850 × 1950	1.0
1740	250~400	840 × 2050 × 2150	1.2
1940	350~500	840 × 2250 × 2350	1.3
2190	450~600	840 × 2500 × 2600	2.0
2450	550~750	840 × 2800 × 2925	2.4
2650	650~900	840 × 3000 × 3125	2.8
2950	850~1100	840 × 3300 × 3525	3.3
3250	1000~1300	840 × 3600 × 3850	3.6
3550	1200~1600	840 × 3900 × 4150	4.3
3850	1400~1900	840 × 4200 × 4450	5.1
4200	1700~2300	840 × 4550 × 4800	5.7
4500	2000~2500	840 × 4850 × 5100	6.2

Note(1): The process air flow amount and concentrated air flow amount vary depending on the usage conditions

on the usage conditions.

Note(2): Dimensions and weight may be changed without notice.



SOLVENTCLEAN™ Inquiry Sheet

When determining the specifications of SOLVENTCLEAN, we require the items described in the Inquiry Sheet.

Please supply as much information as possible.

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Jtilities V × Hz	
Ulpstream side of SOLVENTOLEAN (factory exhaust acc)	
[Temperature] °CDB [Humidity] □%RH, □g/kg¹ [Contaminants] (particles) mg/Nm³, (mist) mg/Nm³ [VOC ingredients contained in exhaust gas] units: □v-ppm, □mg/Nm³	
Solvent name Concentration Solvent name Co	ncentratio
(e.g.) Acetone (e.g.) 100	

NICHIAS contributes to the Earth's bright future through our Insulation and Protection technologies

The Nichias Group, founded in 1896 as a pioneer in the field of thermal insulation, has expanded its range of activities, starting with electricity and gas, from such key industries as petroleum production and petrochemicals, chemicals, shipbuilding, steel, automobiles, construction, etc. to industrial fields such as electronics, environment-related businesses, etc.

We will continue to contribute to the Earth's bright future with our "insulation and protection" technology.

Industrial Products

- Sealing materials
- Manufacture and sales of gaskets, packings, rubber products, friction materials and non-metallic flexible expansion joints
- Insulation materials
- Manufacture and sales of thermal insulation materials, hot and cold insulation materials and fireproof materials
- Fluoropolymer
 - Manufacture and sales of fluororesin products and super engineering plastic products
- Environment products
- Manufacture and sales of honeycomb filters

Energy and Industrial Plants

- Thermal insulation & Cryogenic insulation work
- Fireproofing work
- Soundproofing work
- Sales of related materials

Insulation and Protection technologies

Advanced Products

Manufacture and sales of semiconductor and flat panel display production systems, sealing materials for equipment, thermal insulation materials and fluororesin products

Building Materials

- Building material products
- Manufacture and sales of incombustible interior materials, and incombustible materials and heat-insulation materials for housing
- Building materials installation work
 Raised access floor work and
 fire-proofing covering work

Autoparts

Manufacture and sales of sealing materials, heat-protection materials, soundproofing materials and vibration damping materials for automobiles

Company overview (as of March 31, 2023)

Company Name: NICHIAS Corporation

Establishment: April 9, 1896

Head Office: 1-6-1, Hatchobori, Chuo-ku, Tokyo

Capital: 12,128,352,879 yen

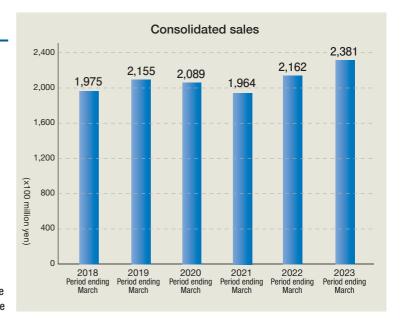
Number of associated employees: 6,445

Domestic factories

Tsurumi Factory Yokohama, Kanagawa Prefecture Ohji Factory Kitakatsuragi, Nara Prefecture Hashima Factory Hashima, Gifu Prefecture **Fukuroi Factory** Fukuroi, Shizuoka Prefecture Yuki Factory Shimotsuma, Ibaraki Prefecture

Laboratories

Tsurumi Research Laboratory Yokohama, Kanagawa Prefecture Hamamatsu, Shizuoka Prefecture



Network

Main domestic group companies

Sales & Construction Companies

NICHIAS CERATECH CO., LTD.

TOKYO MATERIALS CORPORATION

NICHIAS KANTO SALES CORPORATION

NISHI-NIPPON NICHIAS CORPORATION (formerly AKITSU INDUSTRY CORPORATION) Manufacture and sale of sealing materials, insulation materials and fluoropolymer products

HAMAASU CORPORATION

Sale of sealing materials, insulation materials, fluoropolymer products and building materials, Industrial thermal insulation work and installation work of building materials

NIPPON THERMAL ENGINEERING CORPORATION

NICHIAS ENGINEERING SERVICE CORPORATION

INOCRETE CO., LTD. trial thermal insulation work

NICHIAS KYUSHU SALES CO., LTD.

of sealing materials, insulation materials and fluoropolymer products

NIPPON ROCKWOOL CORPORATION

NICHIAS CEMCRETE CORPORATION

Factories

NICHIAS CERATECH CO., LTD. nufacture and Sales of insulation materials and building materials

SAKAI NICHIAS CORPORATION

KOKUBU INDUSTRY CORPORATION

Manufacture of sealing materials, insulation materials, filters and auto parts

TATSUTA INDUSTRY CORPORATION

Manufacture of sealing materials, auto parts and building materials

OHTA KASEI CORPORATION

NICHIAS MECHATECHNO CO., LTD.

anufacture of sealing materials and fluoropolymer products

NISHI-NIPPON NICHIAS CORPORATION

(formerly AKITSU INDUSTRY CORPORATION)
Manufacture and sale of sealing materials, insulation materials and fluoropolymer products

FUKUSHIMA NICHIAS CORPORATION re of insulation materials, fluoropolymer products

KUMAMOTO NICHIAS CORPORATION

METAKOTE INDUSTRY CORPORATION

APJ CORPORATION

N&A TECH CO.,LTD.

KIMITSU ROCKWOOL CORPORATION

Main overseas group companies

Sales & Construction Companies

► Indonesia

PT. NICHIAS SUNIJAYA

Sales of sealing materials, insulation materials, fluoropolymer products, auto parts, building materials, and Industrial thermal insulation work

NICHIAS SOUTHEAST ASIA SDN. BHD.
Sales of sealing materials, insulation materials, fluoropolymer products, auto parts and Engineering and insulation work

NICHIAS SINGAPORE PTE LTD.

Sales of sealing materials, insulation materials, Filters, fluoropolymer products, auto parts, and building materials

▶ Vietnam

NICHIAS VIETNAM CO., LTD.

Sales of sealing materials, insulation materials, fluoropolymer products, and auto parts

▶ Thailand

NICHIAS (THAILAND) CO., LTD.

THAI NICHIAS INTERNATIONAL CO., LTD.

Sales of sealing materials, insulation materials fluoropolymer products and building materials

NICHIAS (SHANGHAI) TRADING CO., LTD.

Sales of sealing materials, insulation filters and fluoropolymer products

NICHIAS (SHANGHAI) TRADING CO., LTD. **GUANGZHOU BRANCH**

Sales of sealing materials, insulation materials, filters and fluoropolymer products

NICHIAS (SHANGHAI) AUTOPARTS TRADING CO., LTD.

SHANGHAI XINGSHENG GASKET CO., LTD.

SUZHOU SHUANGYOU AUTOPARTS CO.,LTD.

NICHIAS INDUSTRIAL PRODUCTS PRIVATE LTD. Manufacture and Sales of sealing materials, insulation mat and auto parts

Czech Republic

NICHIAS AUTOPARTS EUROPE a.s. Manufacture and sales of auto parts

NAX MFG, S.A.DE C.V. Manufacture and sales of auto parts

Factories ▶ Indonesia

PT. NICHIAS ROCKWOOL INDONESIA

PT. NICHIAS METALWORKS INDONESIA nufacture of sealing materials and building materials

► Malaysia

NICHIAS FGS SDN. BHD.

Manufacture of sealing materials, fluoropolymer products, auto parts and building materials

NT RUBBER-SEALS SDN. BHD.

Manufacture of sealing materi

▶ Vietnam

NICHIAS HAIPHONG CO., LTD.

Manufacture of sealing mate and fluoropolymer products

NICHIAS (THAILAND) CO., LTD.

Manufacture and sales of auto parts

THAI-NICHIAS ENGINEERING CO., LTD.

Sales of insulation materials, and Engine and insulation work

SUZHOU NICHIAS INDUSTRIAL PRODUCTS CO., LTD. Manufacture of sealing materials, fluoropolymer product and auto parts

SUZHOU NICHIAS SEAL MATERIAL CO., LTD.

SHANGHAI XINGSHENG GASKET CO., LTD.

Manufacture and sales of auto parts

SUZHOU SHUANGYOU AUTOPARTS CO.,LTD.

▶ India

NICHIAS INDUSTRIAL PRODUCTS PRIVATE LTD. and auto parts

Czech Republic

NICHIAS AUTOPARTS EUROPE a.s.

▶ Mexico

NAX MFG, S.A.DE C.V.

Manufacture and sales of auto parts



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International Marketing and Sales Group

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Web Site: https://www.nichias.co.jp/

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Phone: +66-38-682-242 Fax: +66-38-691-156

Overseas Factories

PT. NICHIAS ROCKWOOL INDONESIA

PT. NICHIAS METALWORKS INDONESIA

Malaysia

NICHIAS FGS SDN. BHD.

NT RUBBER-SEALS SDN. BHD.

Vietnam

NICHIAS HAIPHONG CO., LTD.

China

SUZHOU NICHIAS INDUSTRIAL PRODUCTS CO., LTD.

(苏州電佳斯工业制品有限公司)

SUZHOU NICHIAS SEAL MATERIAL CO., LTD.

(苏州霓佳斯密封材料有限公司)

SHANGHAI XINGSHENG GASKET CO., LTD.

(上海兴盛密封垫有限公司)

SUZHOU SHUANGYOU AUTOPARTS CO., LTD.

(苏州双友汽车零部件有限公司)

NICHIAS INDUSTRIAL PRODUCTS PRIVATE LTD.

Czech

NICHIAS AUTOPARTS EUROPE a.s.

NAX MFG, S.A.DE C.V.

Cautions

- The products included in this catalog are intended for common use, including those presented in the catalog. If you intend to use any of the products in a way that requires extremely high quality and reliability such that any possible defect may directly affect the safety of human lives, please make sure to consult with our company in advance and take necessary measures at your responsibility.
- please make sure to consult with our company in advance and take necessary measures at your responsibility.

 Because the stated material values may vary according to actual usage environments or circumstances, please consider such figures as indications for reference.

 The content of the catalog explains the features of the products when they are used alone. When actually using the products, please start using them after testing them under the actual usage environment.

 The center of the explanation of the products may be modified without any extrance and
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- related to only such products.

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 - Damage arising due to natural disasters or accidents occurring for reasons that are not

 - Damage arising due to natural disasters or accidents occurring for reasons that are not attributable to our company;
 Damage arising due to remodeling, repairing or other acts by a third party;
 Damage arising due to the willful intent or negligence of the customer or the user, or due to the improper use or use under abnormal conditions of the products;
 Damage arising due to the failure to carry out regular checkups and appropriate repairs, maintenance and part replacements, considering various conditions, such as the usage conditions, usage environment and usage period, etc., of the product;
 Indirect damage (including any operational damage, lost profits, opportunity losses, etc.) arising due to the use of or inability to use our company's product;
 Damage arising due to a situation which was unforesseable under the technical standards at the time of the shipment of our company's product; or
 Damage arising due to reasons that are not attributable to our company.